

Correction



Correction: Dimopoulos et al. Multi-Response Optimization of Ti6Al4V Support Structures for Laser Powder Bed Fusion Systems. J. Manuf. Mater. Process. 2023, 7, 22

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Error in Table

In the original publication [1], there is an error in Table 9. The Lower Limit of Laser Speed should be 1000 mm/s, not 100 mm/s. The corrected "Table 9" appears below.

Table 9. Criteria constraints.

Name	Goal	Lower Limit	Upper Limit
A: Tooth Height	in range	1 mm	4 mm
B: Tooth Top Length	in range	0.05 mm	0.3 mm
C: X, Y Hatching	in range	0.5 mm	2.5 mm
D: Laser Speed	in range	1000 mm/s	1800 mm/s
Support Volume	minimize	1 (normalised)	5 (normalised)
Support Removal	minimize	Condition 1	Condition 2
Warping Deformation	minimize	0.13 mm	1.5 mm

Error in Figure

In the original publication [1], there was a mistake in "Figure 12" as published. The value "1.13" in the warping deformation chart should be replaced with the value "0.13". The corrected "Figure 12" appears below.



Figure 12. Graphical representation of the selected optimal solutions for 0°, 22.5°, and 45° overhangs.



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Reference

1. Dimopoulos, A.; Zournatzis, I.; Gan, T.-H.; Chatzakos, P. Multi-Response Optimization of Ti6Al4V Support Structures for Laser Powder Bed Fusion Systems. *J. Manuf. Mater. Process.* **2023**, *7*, 22. [CrossRef]

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