

# **A Study of Small Particle Yttrium Oxide Type Phosphors prepared from Solution using a Sacrificial Micellar Phase as a Combustion Fuel**

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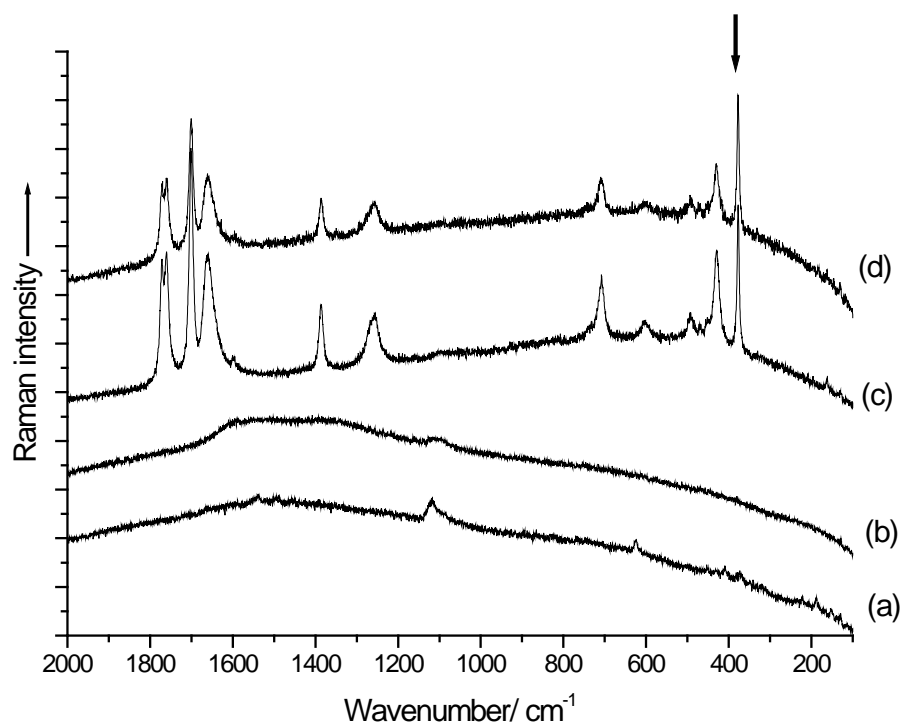
## **INTRODUCTION**

In 1999 the facile self-assembly of the red emitting phosphor yttrium oxide europium ( $\text{Y}_2\text{O}_3:\text{Eu}^{3+}$ ) from solution using a sacrificial micellar phase was reported. The micellar phase was assembled using the alkyl ammonium salt ( $\text{C}_{12}\text{H}_{25}\text{NH}_3$ )Cl in an ethanolic solution. The resulting fine powder had smaller particles, ranging in size from 0.1 to 1.0  $\mu\text{m}$ , than the commercial cubic  $\text{Y}_2\text{O}_3:\text{Eu}^{3+}$  phosphor.<sup>1</sup> In this work we used a longer chained aliphatic amine,  $\text{C}_{16}\text{H}_{33}\text{NH}_2$ , as fuel.

## **RESULTS AND DISCUSSION**

A typical preparation was carried out using the following method. A warm ethanolic solution of  $\text{YCl}_3$  (55.37 g, in 25 ml, 0.25M) and  $\text{EuCl}_3$  (1.76 g in 25ml, 0.02M) was added to a warm solution of  $\text{C}_{16}\text{H}_{33}\text{NH}_3\text{Cl}$  in ethanol. This gave a stoichiometric ratio of 1:1 for the combined metal chloride to alkylammonium chloride present in the solution. In other preparations the metal chloride to alkylammonium chloride ratio was 1:3. The solution was heated on a hot plate to about 100°C where the initial yellow colour disappeared and the solution was reduced in volume until it became viscous and a pale yellow mass was then apparent. A portion of each product was then fired in a furnace (wherein the temperature was either set at 650°C or 900°C) for 30 min. This allowed the combustion of the alkylammonium chains.

For the samples that were produced at the furnace set temperature of 650°C, there was no evidence for cubic  $\text{Y}_2\text{O}_3:\text{Eu}^{3+}$ . On the other hand, the samples that were produced at the furnace set temperature of 900°C showed the presence of crystalline material and they showed a Raman spectrum and X-ray powder diffraction pattern identified as cubic  $\text{Y}_2\text{O}_3:\text{Eu}^{3+}$ .



**FIGURE 1.** Raman spectra of phosphor samples prepared at metal chloride to alkylammonium chloride ratios of:- (a) 1:1 and fired at 650°C, (b) 1:3 and fired at 650°C, (c) 1:1 and fired at 900°C, and (d) 1:3 and fired at 900°C. The exciting wavelength was equal to 632.8 nm.

As can be seen from the Raman spectra shown in Figure 1, a strong Raman band at  $377\text{ cm}^{-1}$  (arrowed in Figure 1) is absent when the phosphor nanoparticles are fired at 650°C (see Figures 1a and 1b), but appears when the phosphor nanoparticles are fired at 900°C (see Figures 1c and 1d). This band is due to the cubic phase of  $\text{Y}_2\text{O}_3:\text{Eu}$ . In addition, a number of other strong bands also appear in Figures 1c and 1d; these are due to the photoluminescence of the  $\text{Y}_2\text{O}_3:\text{Eu}$  phosphors under 632.8 nm excitation.

In conclusion, when the oven temperature was set at 900°C (but not at 650°C), the combustion fuel present in the samples was sufficient to raise the temperature over 900°C for a long enough time period for nanometer sized crystallites of the cubic  $\text{Y}_2\text{O}_3:\text{Eu}^{3+}$  phase to form.

## REFERENCES

1. T.G. Ireland, J. Silver, C. Gibbons and A. Vecht, *Electrochem. and Solid State Letts.*, **2**, 52-54, (1999).